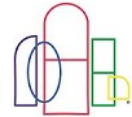


Allied Window Inc. MOL-OP INSTALLATION INSTRUCTIONS

Magnetic One Lite
Operable – No
Screen & with Self-
storing Screen



(800) 445-5411

Window Identification: All window units are identified with a steel stamping in the lower left corner of the aluminum frames & screen inserts. The Deep Guide stops and (S-116) H-Channels [with Screen] are stamped inside of the extrusions. Each opening requires (1) Deep Guide head and (2) Deep Guide jambs steel tape applied, or (S-116) H-Channels jambs steel tape applied, [with Screen]. Please layout all components to make sure order is complete.

Tools Needed: Tape measure, pencil, 3/32" & 1/8" drill bit, drill, and a fresh # 2 Phillips tip. Mounting to drywall or plaster requires 3/16" masonry bit and 3/16" plastic plugs (Not supplied)

Opening Preparation: Make sure that the mounting surface is free of nails, staples, screws, etc.

Standard Deep Guide Installation for MOL-OP with and without Screens: Mounting the permanent channels takes only two basic steps.

1) **Jambs:** Determine location of the magnetic storm window by holding one of the deep guide jambs in place. Hold the deep guide head in front of the jamb (against the steel tape) to determine if placement of head will allow for anchoring. Measure the same distance out from the existing window and mark location of jambs. Next, mount jambs in place, with the open channel towards the wall or molding. Anchor in place with the #8 x 1 1/2" painted screws. Or [with Screen] mount deep guide with closed side against left jamb and the (S-116) H-Channel against the right jamb. Use 1 1/2" flat head screws to mount jambs in place. Making sure that the riveted end is towards the sill for both options.

2) **Head:** Place deep guide head in front of jambs with open edge of channel facing down. Anchor in place with # 6 X 1" flathead screws.

Installing the Screen panel:

The screen is not magnetic. It is a self-storing screen that is inserted within the mounting channels. The side with the leaf springs inserts in the deep guide, (left jamb) and then snaps in place within the (S-116) H-Channel, (right jamb). It then will slide up and down for access to your window.

Installing the magnetic panel:

The magnetic panel can now be inserted into the upper deep guide channel and pressed back against the jamb stops to provide the magnetic seal. Push down on the D-46 handle to seal at the sill.

