

# Allied Window Inc. MOL

## INSTALLATION INSTRUCTIONS

Magnetic One Lite  
Standard Deep Guide  
& Nested in Angle



(800) 445-5411

**Window Identification:** All window units are identified with a steel stamping in the lower left corner of the aluminum frames & screen inserts. The Deep Guide stops, &/or Angle are stamped inside of the extrusions. Each opening requires (1) Deep Guide head and (2) Deep Guide jambs or (2) 1/2" x 3/4" Angle with steel tape applied. Please layout all components to make sure order is complete.

**Tools Needed:** Tape measure, pencil, 3/32" & 1/8" drill bit, drill, and a fresh # 2 Phillips tip. Mounting to drywall or plaster requires 3/16" masonry bit and 3/16" plastic plugs (Not supplied)

**Opening Preparation:** Make sure that the mounting surface is free of nails, staples, screws, etc.

**Standard Deep Guide & Nested in Angle Installation:** Mounting the permanent channels & angles takes only two basic steps.

- 1) **Jambs:** Determine location of the magnetic storm window by holding one of the deep guide jambs or angle in place. Hold the deep guide head in front of the jamb (against the steel tape) to determine if placement of head will allow for anchoring. Measure the same distance out from the existing window and mark location of jambs. Next, mount jambs in place, with the open channel towards the wall or molding, making sure that the riveted end is towards the sill. (**Deep Guide Method**). Anchor in place with the # 8 X 1 1/2" painted screws. Mount 1/2" leg of angle (**Nested in Angle Method**), towards the wall or molding, making sure that the riveted end is towards the sill for this method as well. Anchor in place with # 6 X 1" painted flathead screws.
- 2) **Head:** Place deep guide head in front of jambs with open edge of channel facing down. Anchor in place with # 6 X 1" flathead screws.
- 3) **Installing the magnetic panel:**  
The magnetic panel can now be inserted into the upper deep guide channel and pressed back against the jamb stops or angles to provide the magnetic seal. Push down on the D-46 handle to seal at the sill.

