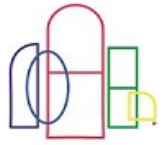


Allied Window Inc. SAW

INSTALLATION INSTRUCTIONS (800) 445-5411

Slide-A-Way with
& without Sliding
Screen Track



Window Identification: All window units are identified with a steel stamping in the lower left corner of the aluminum frames. The SAW (slide-a-way) tracks are stamped inside of the extrusions. Each opening requires (1) CS-1 head, (2) CS-1 jambs, (1) CS-2 Vinyl sill, applied to the inside of reinforced sill track (opening is marked on bottom of track). If sliding screen is required, find (3) Deep Guides (head & jambs), & (1) Shallow Guide (sill). Please layout all components to make sure order is complete.

Tools Needed: Tape measure, pencil, 3/32" drill bit, drill, and a fresh # 2 Phillips tip. (Mounting to drywall or plaster requires 3/16" masonry bit and 3/16" plastic plugs not supplied)

Opening Preparation: Make sure that the mounting surface is free of nails, staples, screws, etc.

Standard Installation: Mounting the permanent channels takes a few basic steps.

- 1) **Head:** Determine location of the storm window. Measure the same distance out from the existing window and mark location of head and jambs. Mount head in place with the foam tape towards the wall or molding. Anchor in place with the # 6 X 1" flathead screws. (Pre-drill with 3/32" drill bit if necessary). **Make sure not to twist head or jamb track when anchoring.**
- 2) **Jambs:** Align jambs under head. Anchor in place with # 6 X 1" flathead screws. (Pre-drill with 3/32" drill bit if necessary)
- 3) **If Sliding Screen with Track is needed:** Then install Deep Guide Stops @ head and both jambs & Shallow Guide Stops @ sill, as shown in Diagram with #6 x 1" flathead screws. The screen should now be inserted into these stops, allowing screen to slide back and forth for access to your window.
- 4) **Sill:** Install the sill track for the SAW by inserting the tongue into the jamb track. (No need to anchor sill)

Installing the slide-a-way panels:

The rear slide-a-way panel (plain w/o handle) can now be inserted into the upper track and lowered into the vinyl sill track. Next, the front handle panel can now be inserted. (NOTE: The wool pile weather-stripping in the back of the handle panel must be in the center of opening, to seal against the fixed panel.)

